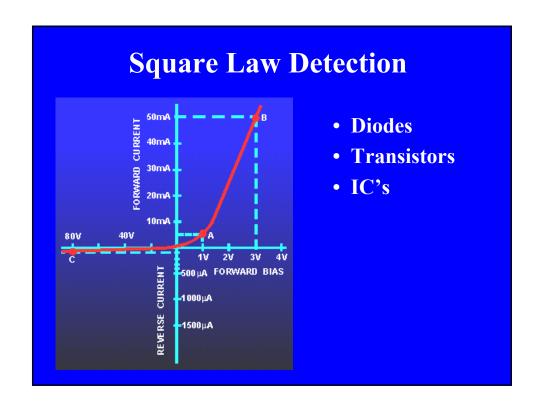
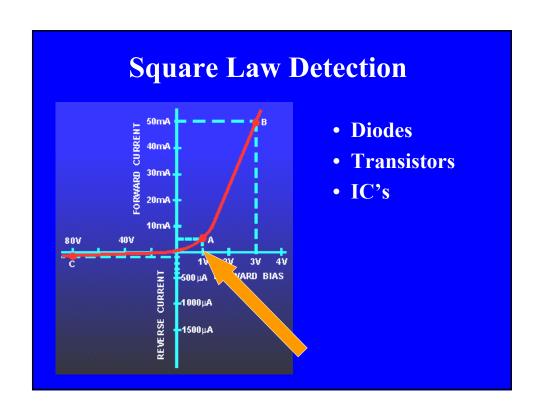
# RFI In Audio Systems Pin 1 Problems, Poor Shielding, and Poor Input/Output Filtering

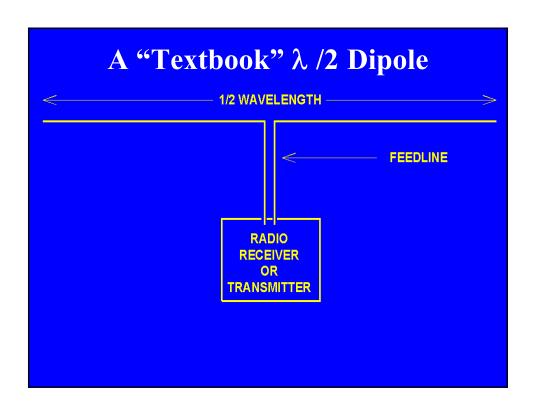
Jim Brown
Audio Systems Group, Inc.
Chicago – Santa Cruz
jim@audiosystemsgroup.com

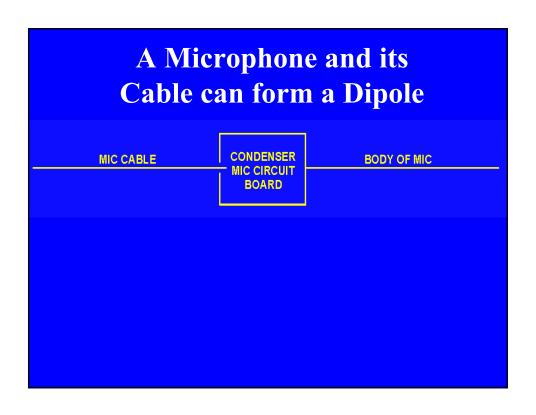
#### The Heart of the Problem

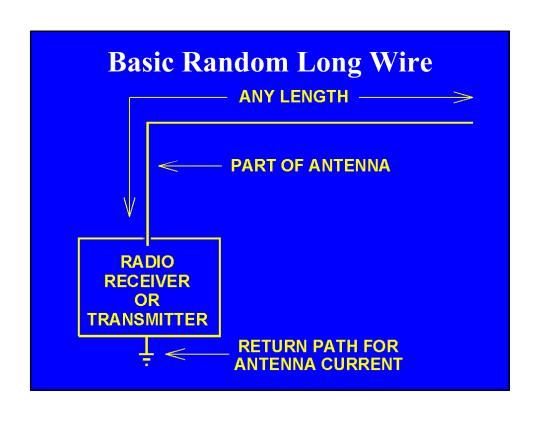
- Audio equipment can work as a radio receiver if we allow it to do so
- The wires inside our equipment, and cables that interconnect our equipment, are <u>antennas</u>, and can bring radio signals into our gear
- Some of our equipment is poorly designed

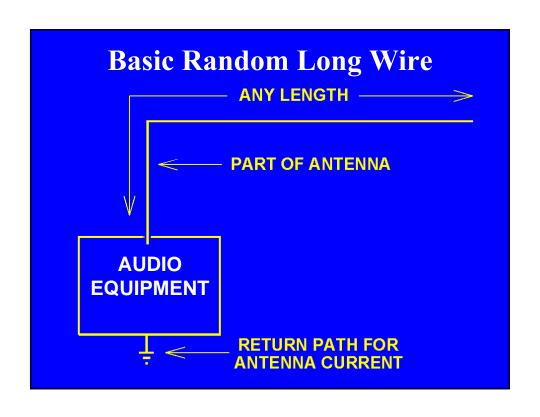


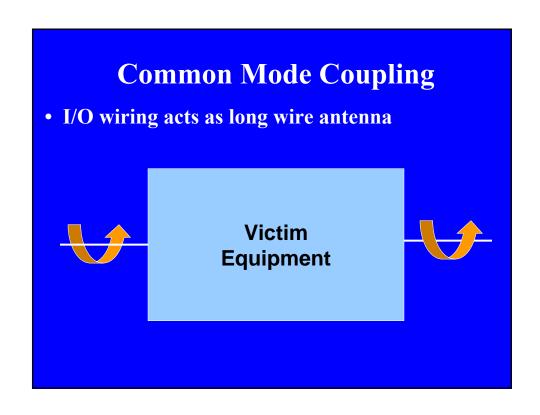


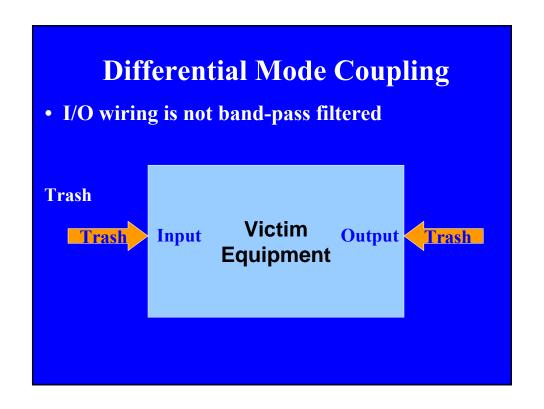








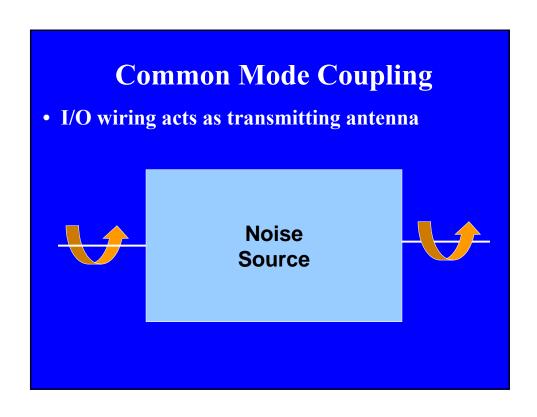


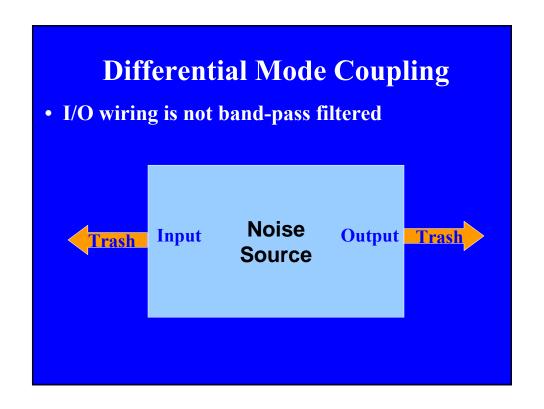


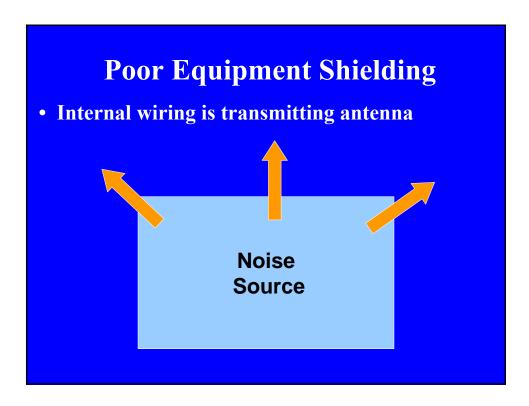


# The Principle of Reciprocity – Coupling Works Both Ways

- If the coupling is passive, what helps minimize <u>received</u> interference will generally also help reduce <u>transmitted</u> noise
- Relative <u>strength</u> of coupling depends on impedances of the coupled circuit, and may not be equal in both directions

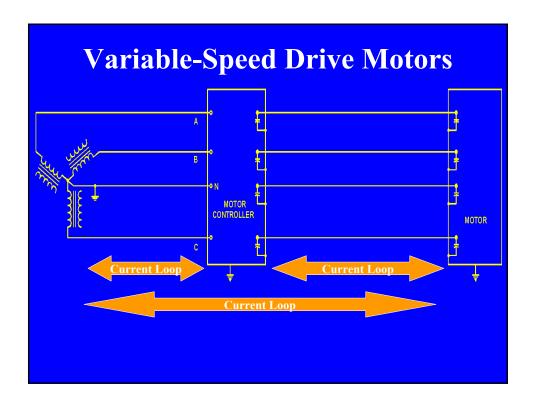






#### **Radio Interference Sources**

- AM Broadcast Transmitters
- FM Broadcast Transmitters
- Television Broadcast Transmitters
- Ham Transmitters
- Digital Wireless Mics
- Radiated Noise from Lighting, etc.
- Variable Speed Motors
- Cell Phones, Wireless PDA's

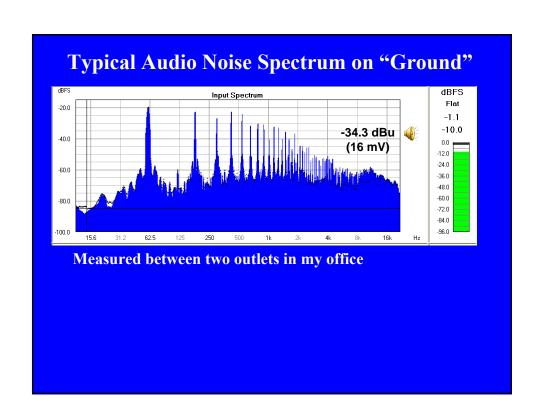


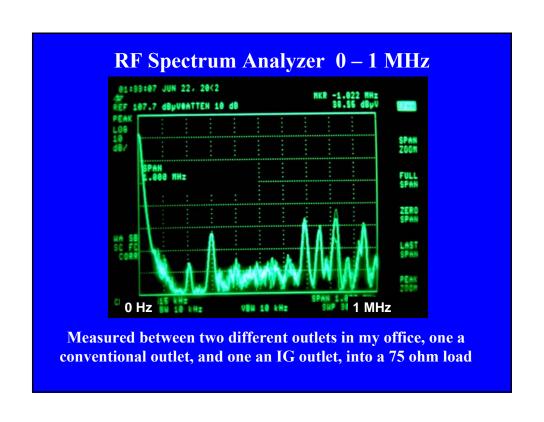
#### **Variable Speed Drive Motors**

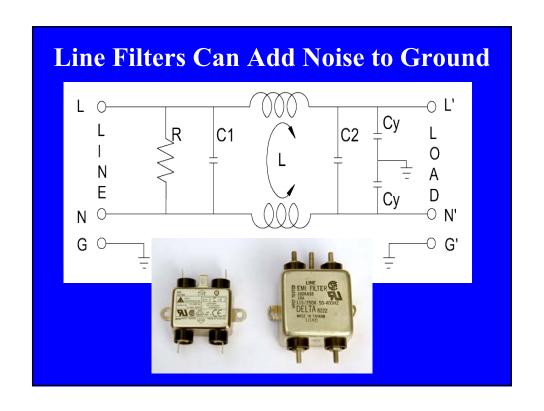
- Operates by chopping DC to form a variable width pulse
  - 10-20 kHz typical switching frequencies
  - Harmonics extend to hundreds of kHz
- Stray capacitance (and filter capacitors) between motor and earth causes very large currents to flow on building structure
  - Establishes a very large current loop
- Controllers often widely separated from motors to make installation easier

# **Variable Speed Drive Motor Solutions**

- Minimize the size of the current loops
  - Locate transformer, controller, and motor in closest possible proximity to each other
  - Transformer should have delta primary, wye secondary, bonded very close to motor
    - Prevents feeders to transformer from being part of the current loop
  - Twist neutral and phase conductors







#### Other Noise on "Ground"

- Leakage currents to green wire
  - Power transformer stray capacitances
- Intentional currents to green wire
  - Line filter capacitors
- Power wiring faults
- Shunt mode surge suppressors
- Magnetic coupling from mains power
  - Harmonic current in neutral
  - Motors, transformers

## **Primary Coupling Mechanisms**

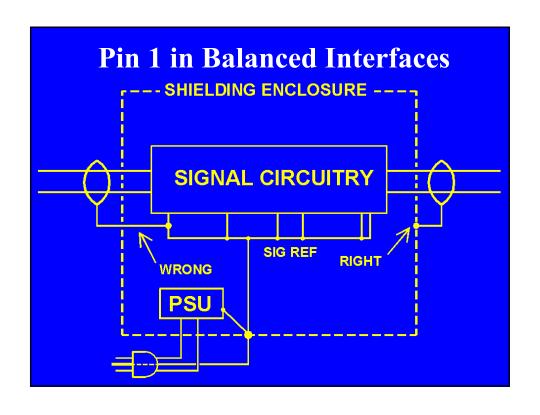
- Pin 1 problems
  - Improper shield termination within equipment
- Differential noise on signal pair
  - <u>Inductive</u> imbalance between shield and signal conductors -- Shield-current-induced noise (SCIN)
  - <u>Capacitance</u> imbalance of cable
  - Inadequate low-pass filtering lets it in the box
- Common mode noise
- Inadequate shielding of internal wiring

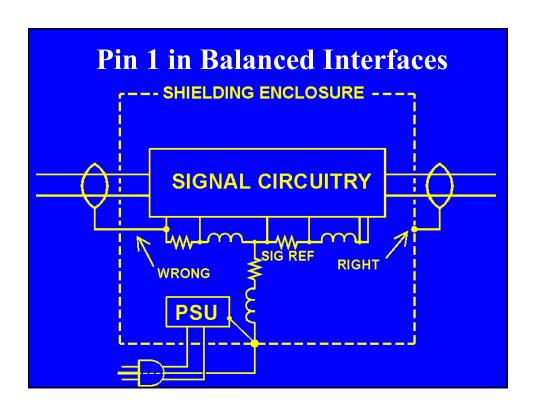
#### Pin 1 in Cable-Mounted Connectors

- Pin 1 is the shield contact of XL connectors (AES14-1992)
- No connection should be made to the shell of <u>cable-mounted</u> connectors

## Pin 1 Within Equipment

- Pin 1 is the shield contact of XL connectors
- Cable shields must go to the shielding enclosure (and ONLY to the shielding enclosure) (AES48)
- If shields go inside the box first (to the circuit board, for example), common impedances couple shield current at random points along the circuit board!
- Noise is added to the signal



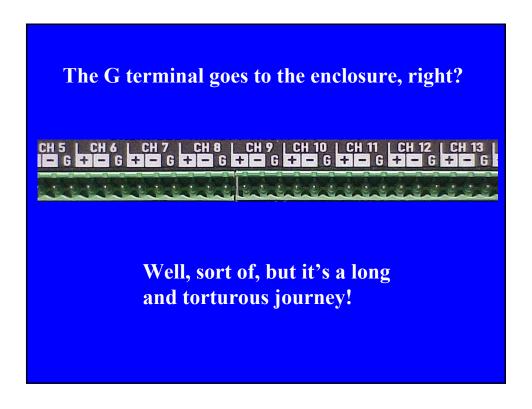


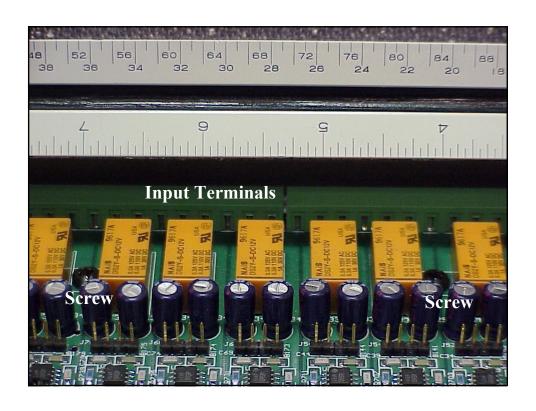


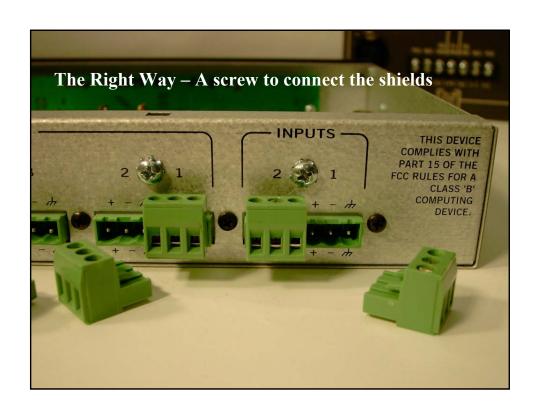
#### **How Does It Happen?**

- Pin 1 of XL's go to chassis via circuit board and 1/4" connectors (it's cheaper)
- XLR shell not connected to anything!
- RCA connectors not connected to chassis





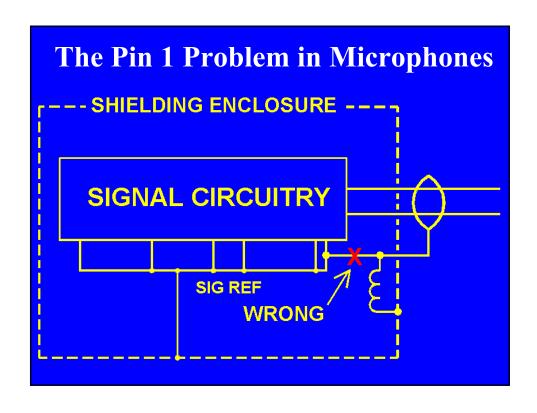




#### A classic RF pin 1 problem in a microphone

- Black wire goes to enclosure (good)
- Far too LONG Inductance makes it high impedance •7.5  $\Omega$  @ 100 MHz, 60  $\Omega$  at 850 MHz
- Orange wire goes to circuit board common
- Common impedance couples RF to circuit board





#### A pin 1 problem at RF

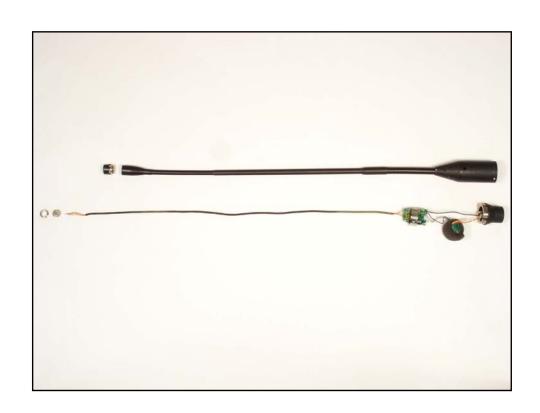
- Shield goes through connector retaining screw 4  $\Omega$  @ 100 MHz, 30  $\Omega$  at 850 MHz
  - 4 22 W 100 MIII2, 30 22 at 630 MIII
- Black wire is circuit board common
- Common impedance couples RF to circuit board
- This mic has RF problems

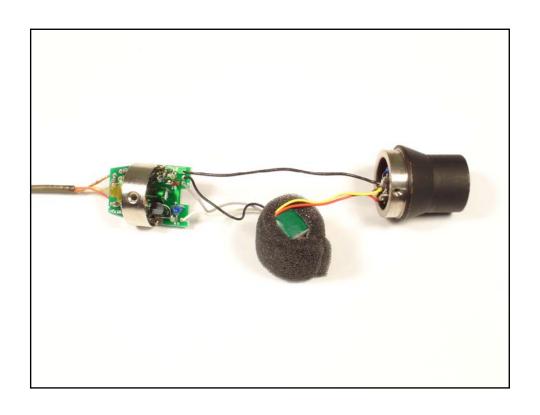


#### A better connection for pin 1

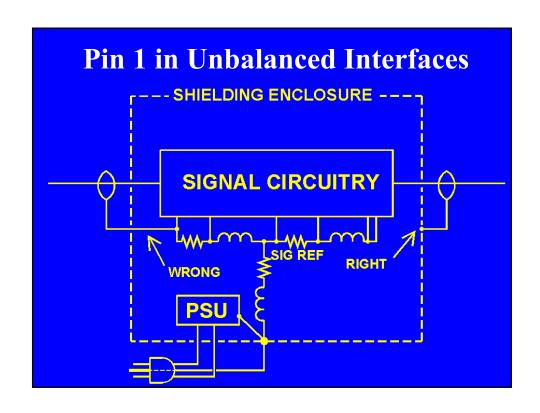
- Broad, short copper, pressure fit to enclosure
- Less inductance
- Still some common impedance to circuit board
- 100 pf capacitors, common mode choke
- Much better RF performance, still not perfect











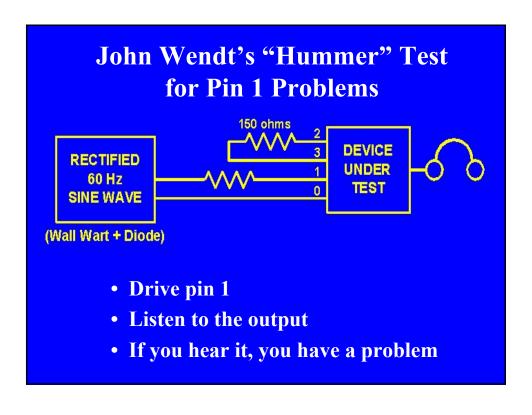
# Where are the Chassis Connections for this laptop's sound card?

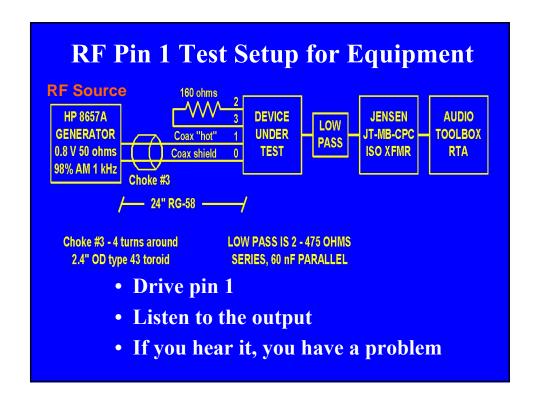
- Hint: It isn't an audio connector shell!
  - That metal is a shield, but not connected to connectors
  - And the cover is plastic too

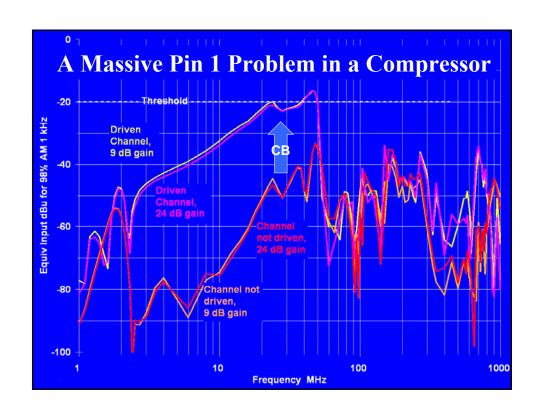


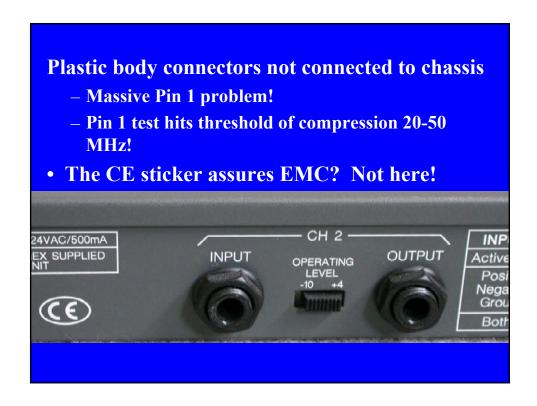


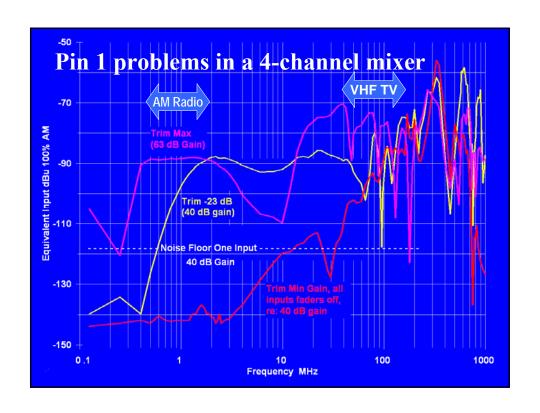
# **Testing for Pin 1 Problems**

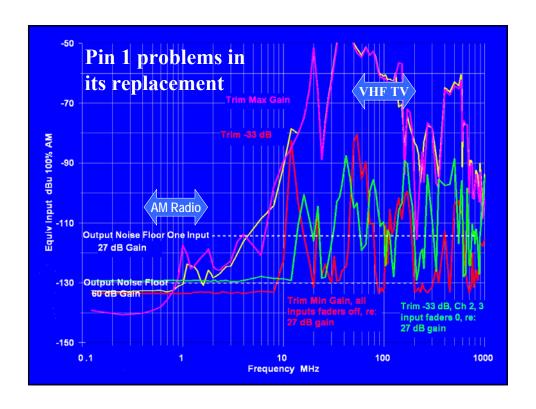


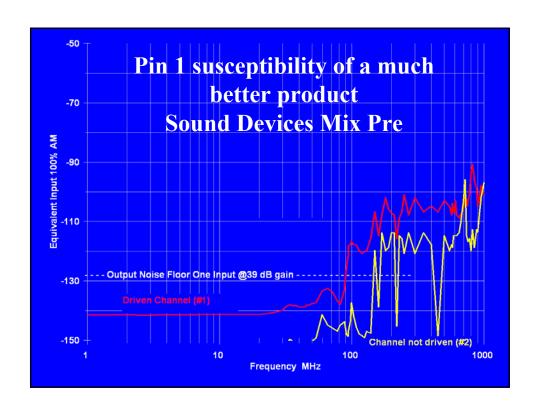


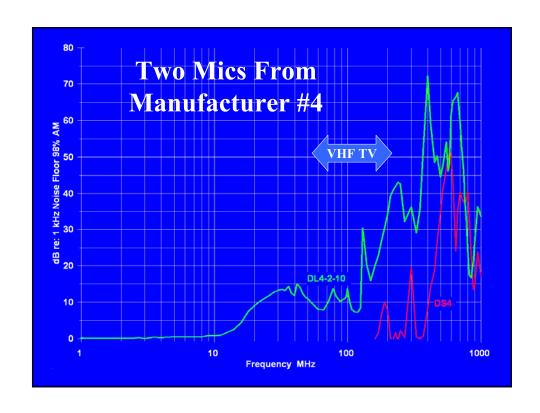


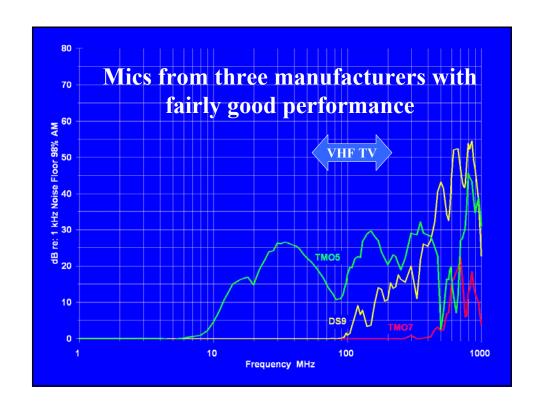


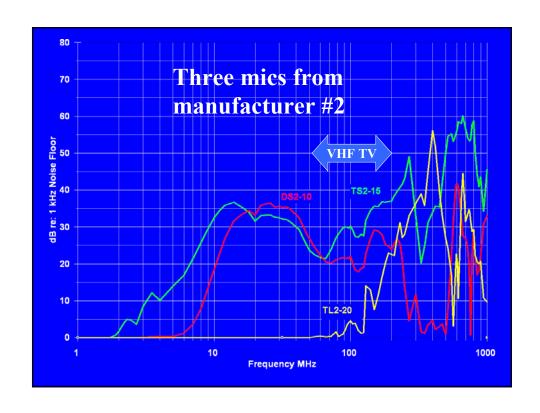


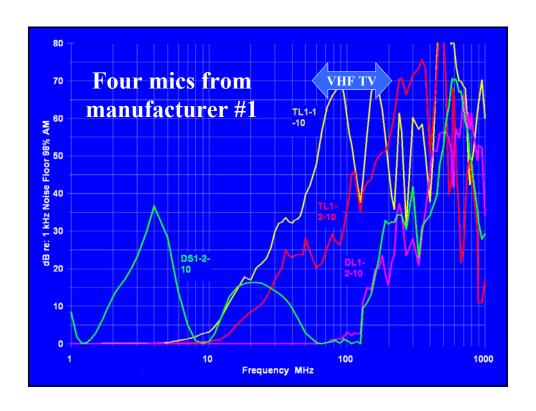






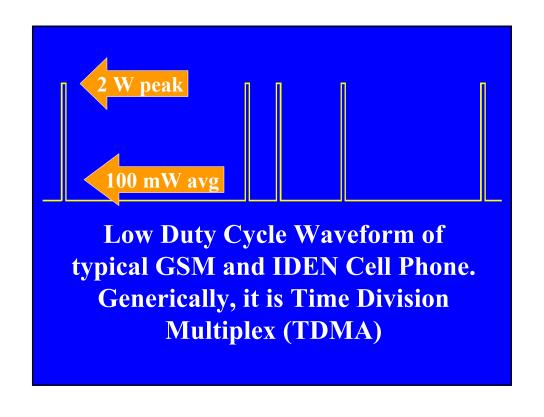


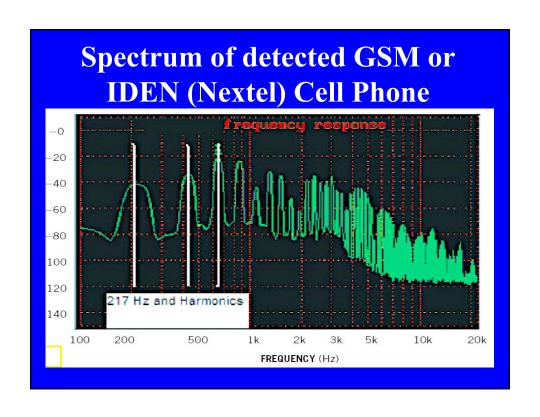




# Why are Cell Phones Difficult?

- Very close to our equipment
- Ultra high frequency = very short wavelength
- Short wavelengths are difficult to filter
- Short wavelengths are difficult to shield
   Small openings let RF in
- 100% AM, short square pulses



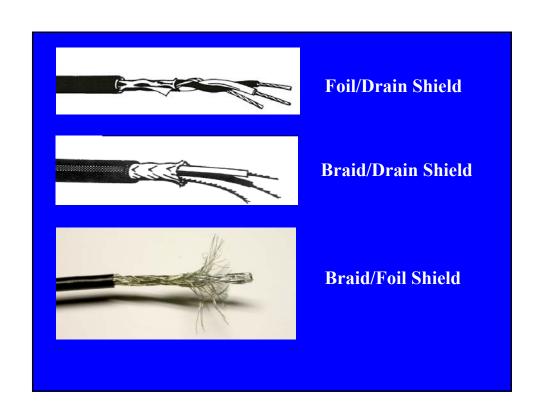


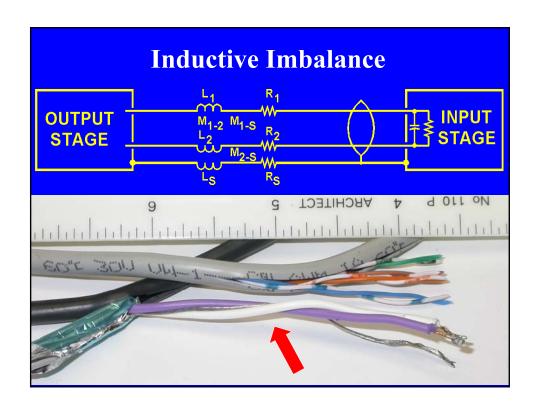
## Why are Cell Phones Difficult?

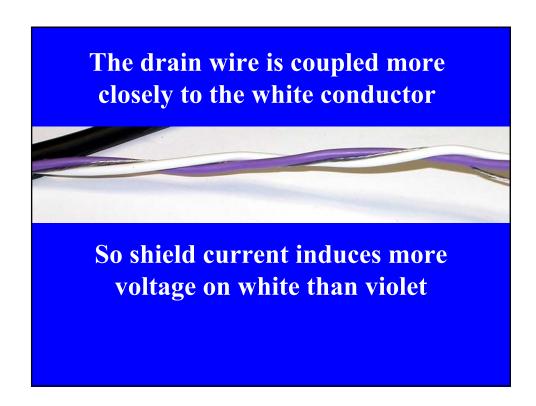
- Very close to our equipment
- Short wavelengths are difficult to filter
- Short wavelengths are difficult to shield
- 100% AM, short square 217 Hz pulses
- 2 W peak power, 100 mW average
- Detected spectrum is midrange audio
- Equipment designers have ignored them

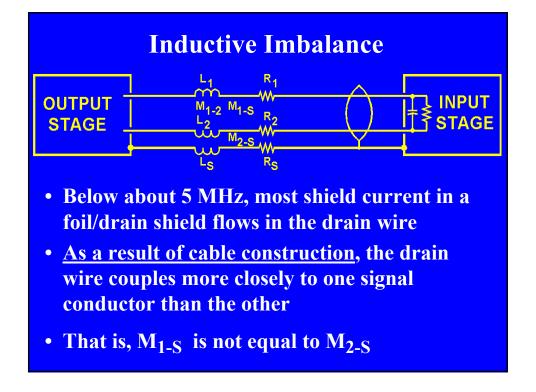
# Cable construction is part of the problem!

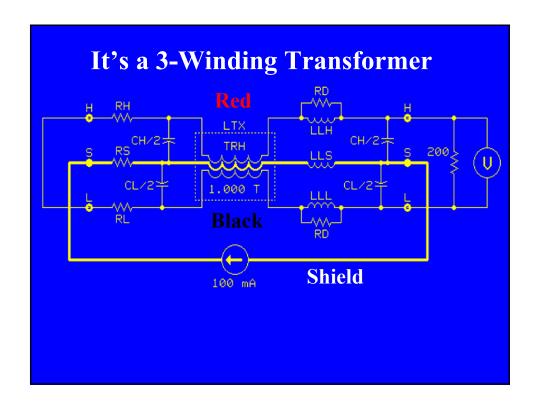
- No cable is perfect
  - Inductive imbalance (SCIN)
  - Capacitive imbalance
  - Imperfect shielding (tiny openings in braid)
- Even small imperfections become more important at higher frequencies
  - No effect on audio
  - BIG effect on RFI











### So Equipment Needs RF Filtering!

- Antenna action induces common mode RF to equipment
  - Need common mode filtering
- Cable imbalances convert common mode to differential mode
  - Need differential mode filtering

# **Current Flows in Loops**

- Where does the return current flow?
  - Large loop area = strong magnetic coupling
  - Long wires = better antennas

#### **Antennas Work Without a Loop**

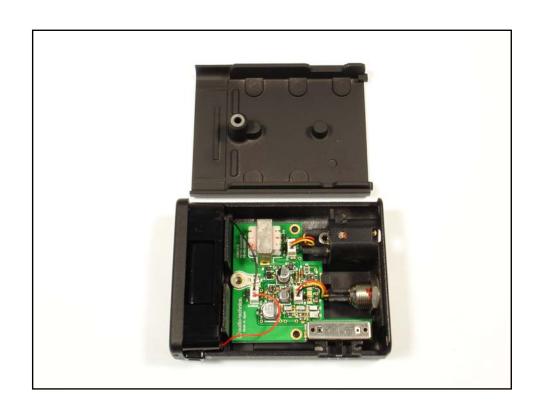
- Most efficient if  $\lambda/4$  or odd multiple of  $\lambda/4$
- Start "kicking in" at  $\lambda/20$
- Generally need something to be "the other half of the antenna"
- Current and voltage peak  $\lambda/4$  apart, repeat at intervals of  $\lambda/2$

#### **Antennas Inside Equipment**

- Wires and circuit traces are antennas too
- Shield the equipment
- Add a ground plane on a second layer
  - Turns each circuit trace into a transmission line
  - Return current flows on the ground plane under the trace
  - Minimizes the loop area
  - Minimizes antenna action
  - Microstrip (one ground plane)
  - Stripline (two ground planes sandwich the trace)

#### **Enemies of Good Shielding**

- Plastic cases
- Paint
- Openings in shielded cases
  - Slots





## Is a Cable Shield Important for Balanced Audio Cables?

#### **Shielded Twisted Pair**

### The bad:

- The shield provides no magnetic shielding
- The shield can <u>cause</u> SCIN, <u>degrading</u> noise rejection
- Unequal capacitances between conductors and the shield can <u>degrade</u> noise rejection
- Provides a current path to excite pin 1 problems

#### **Shielded Twisted Pair**

#### The good:

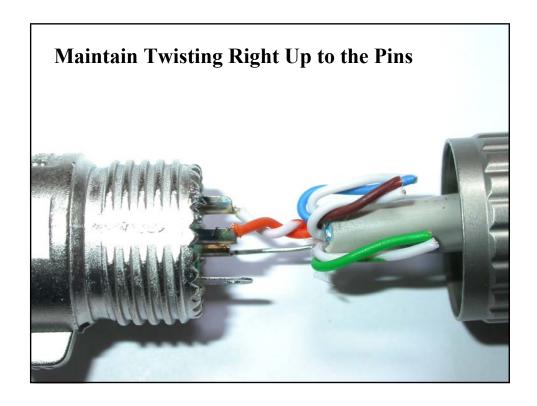
- A cable shield provides E-field shielding
  - Connection should by  $< \lambda/20$
  - Can be important for crosstalk
- Connecting the shield minimizes common mode voltage at the point of connection

## **Twisting**

- Twisting with good symmetry causes induced voltages and currents to be more closely balanced (equal) in the two conductors
- Most pronounced with near field sources
- A tighter twist ratio reduces coupling
  - Improves the balance in the presence of fields that vary along the cable
  - Improves the balance at higher frequencies

## **Twisting and Noise Coupling**

- Cancellation of induced voltages occurs in the receiver, not in the cable!
- For magnetic fields and electromagnetic fields, helps in balanced or unbalanced circuits
- For low frequency electric fields, helps only in balanced circuits
- Loudspeaker cables should be twisted pairs to reject RF



## An Experiment

Cable #1 - Belden 1800F - AES3, braid/drain

- Conventional wiring, shield to pin 1
   Cable #2 Belden 1752A Unshielded CAT6
- One pair connects pins 2 and 3 at each end
- One pair tied together to pin 1 at each end

Test: Cable connects dynamic mic to mic preamp, gain set to very high level. Tape demagnetizer, Nextel phone, 5w VHF/UHF talkie are moved along cable to inject interference.

#### An Experiment

#### **Results:**

- Neither cable coupled audible interference from demagnetizer – except at connector mating to an extension cable
- Neither cable coupled audible interference from the radios

#### **An Experiment**

Repeat w/ condenser mics with RFI problems

- Mic #1 RF interference with unshielded CAT6 cable was noticeably <u>less</u> audible than with shielded twisted pair! ~ 6-10 dB
- Mic #2 RF interference was more audible with unshielded CAT6 3-6 dB
- Why the difference?
  - Common mode or differential mode susceptibility within the mic!
  - Impedance of mic at RF!

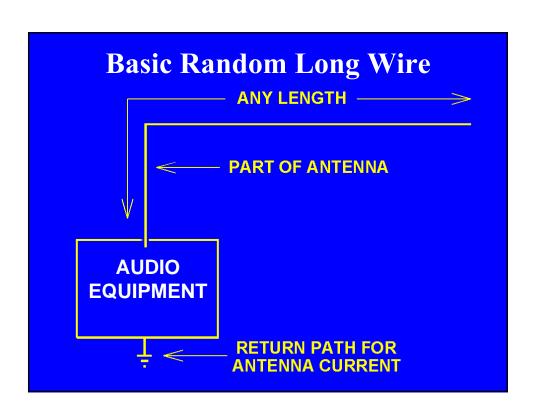
### An Experiment

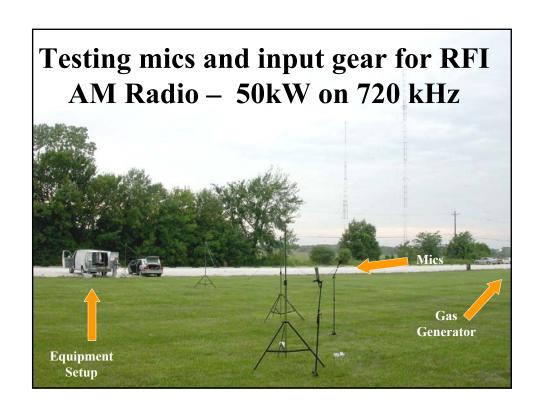
#### **Conclusions:**

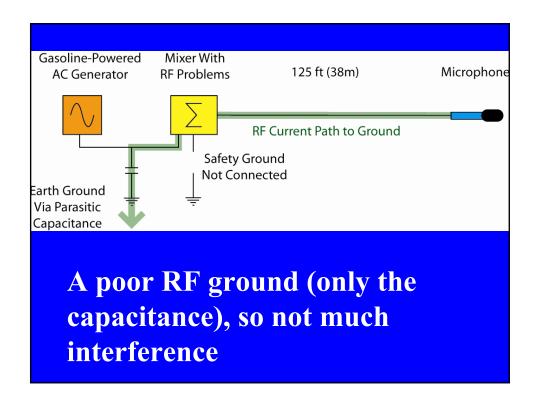
While the experiment is neither rigorous or conclusive, it reinforces assertions that:

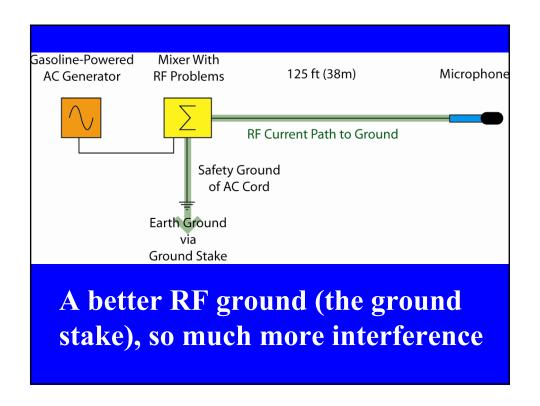
- Twisting is far more important than shielding
- A cable shield can degrade immunity

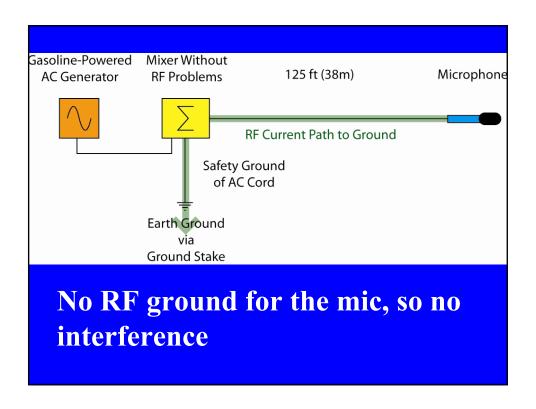
# Using Ferrites to Tame the Antennas

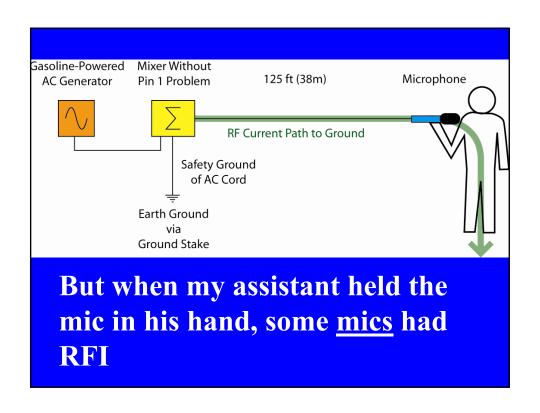


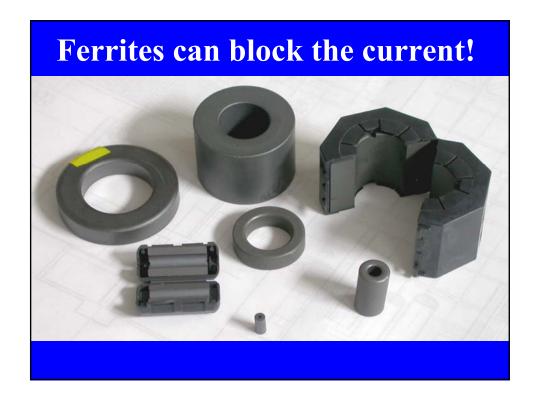


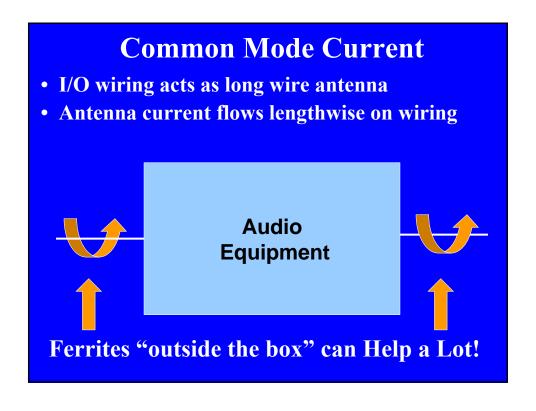


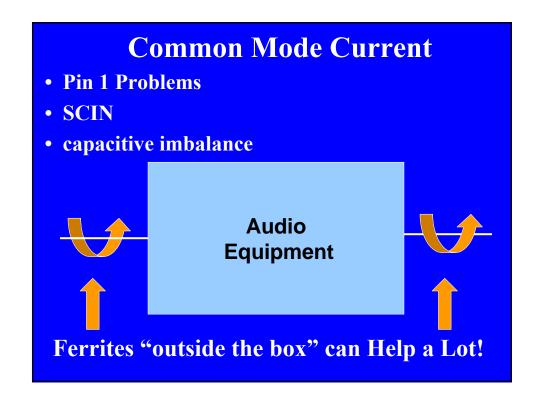


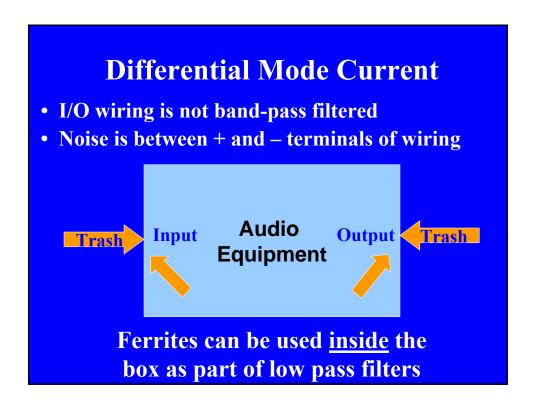












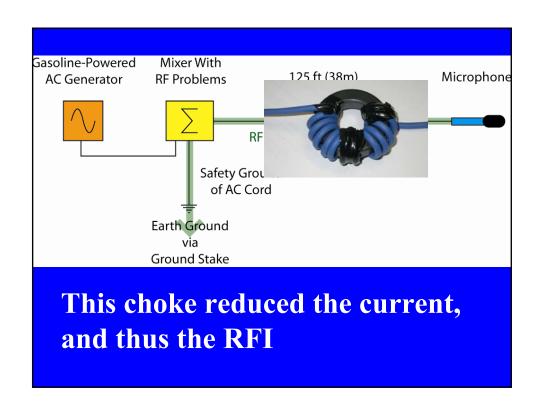


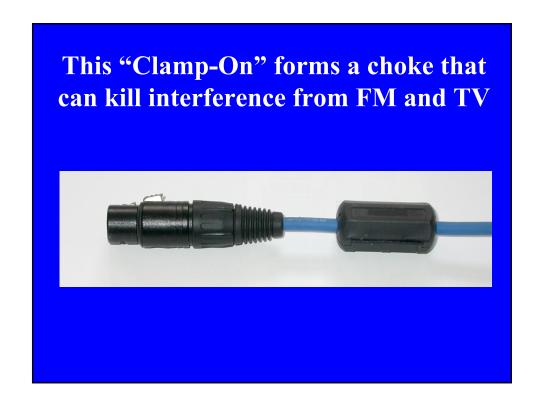


## An AM Broadcast Choke



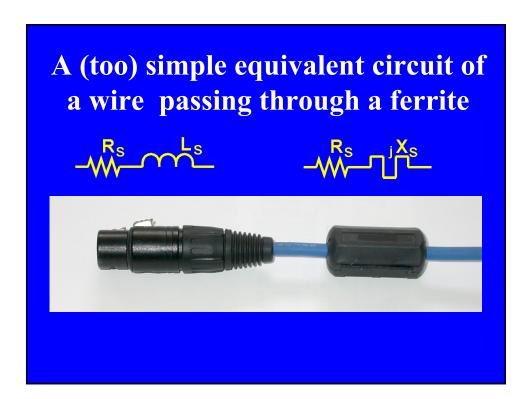
14 turns of mic cable around this ferrite can kill AM broadcast RFI

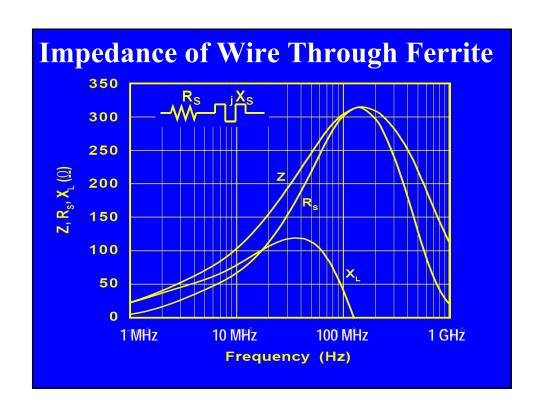


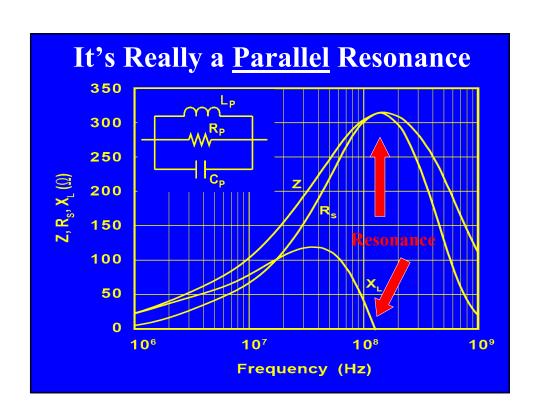


#### What's a Ferrite?

- A ceramic consisting of an iron oxide
  - manganese-zinc 1-30 MHz (AM broadcast, hams)
  - nickel-zinc 30 MHz-1 GHz (FM, TV, cell phones)
- Has permeability ( $\mu$ ) much greater than air
  - Better path for magnetic flux than air
  - Multiplies inductance of a wire passed through it
- Is very lossy at radio frequencies
- Does not affect audio



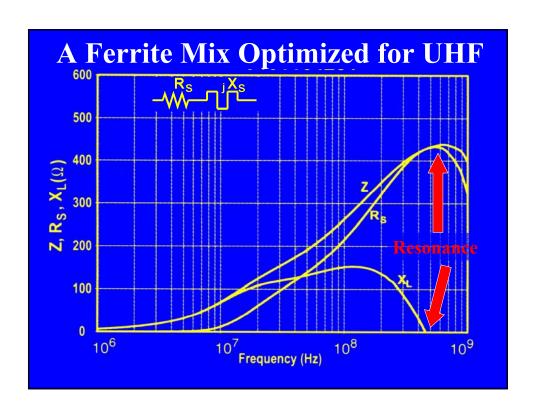


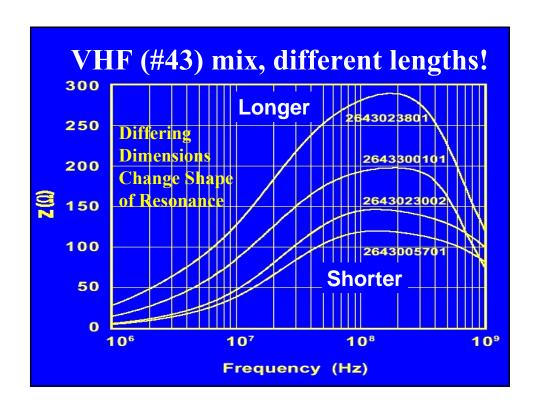


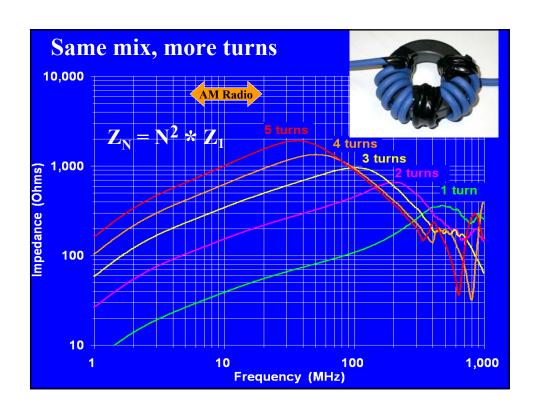
## Where's the Capacitance here?

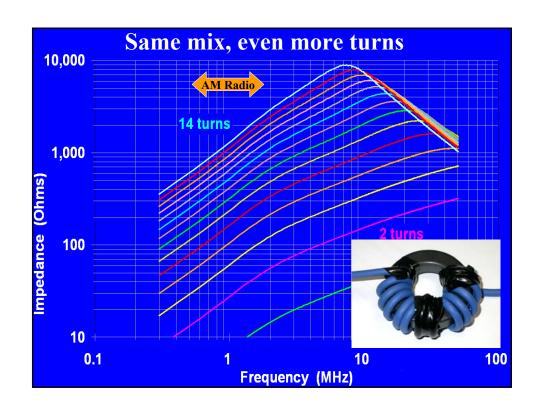


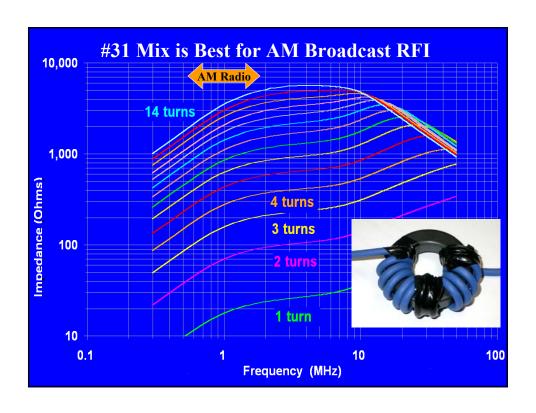
From one end of the choke to the other, through the permittivity of the ferrite (it is a dielectric!)

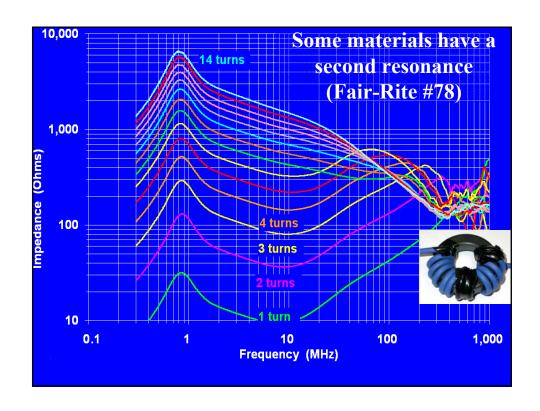


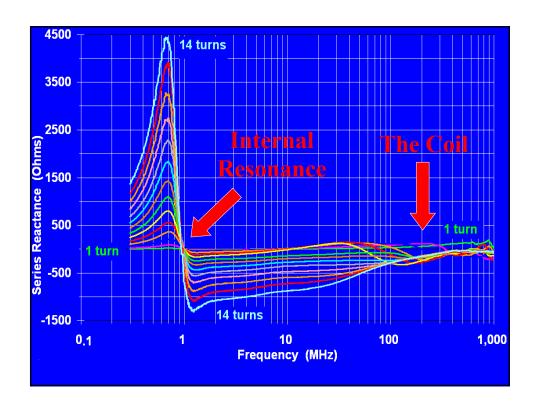




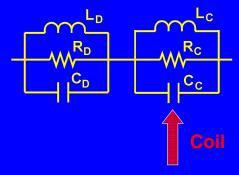












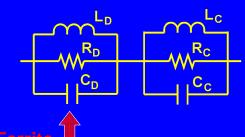


 $L_C$  is the inductance of the coil  $C_C$  is the stray capacitance of the coil

R<sub>C</sub> is the resistance of the wire.

L<sub>C</sub> and C<sub>C</sub> form the resonance that moves!

## A Better Equivalent Circuit





remite |

 $L_D$  and  $C_D$  represent the *dimensional* resonance of the ferrite itself

R<sub>D</sub> is the loss within the ferrite

#### What Causes this Resonance?

The ferrite material (called the "mix"), and The physical dimensions of the ferrite core.

• The velocity of propagation within the ferrite establishes standing waves within the core

 $V_P = \mu \varepsilon$  (that is, permeability \* permittivity)

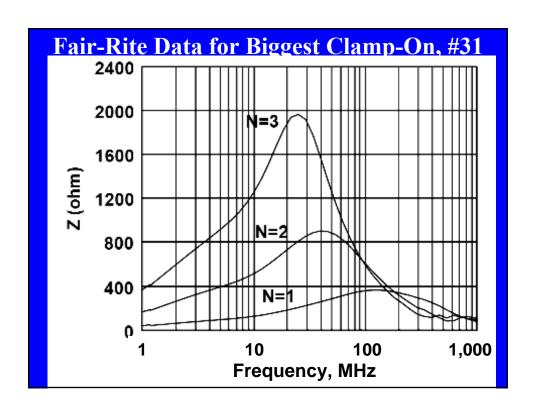
- *Dimensional resonance* occurs when the crosssection is a half-wavelength
- Frequency of the resonance depends on:
  - Velocity of propagation (depends on the "mix")
  - Dimensions of the cross-section of the flux path







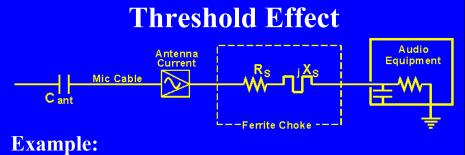




## **Techniques for Suppression**

## You May Not Need an Elephant Gun

- Most detection is square law, so:
  - -A 10 dB reduction in RF level reduces audible interference by 20 dB
- But we <u>must</u> add enough impedance to overcome the threshold effect

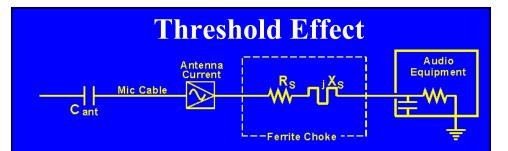


Our antenna is short, so looks capacitive Without the choke, the total antenna circuit is  $300\angle -60^{\circ}\Omega$ ,

and we add a choke that is  $300 \angle 60^{\circ}\Omega$ ,

$$Z_T = (150 - j260) + (150 + j260) = 300 \Omega$$

Our choke has not helped!



But if we make the choke larger (more turns or more cores in series), additional R<sub>s</sub> will begin to reduce the current.

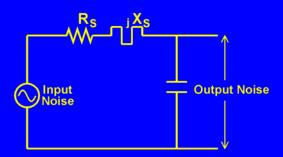
Increasing  $R_T$  to 425 $\Omega$  (3 dB) reduces detected RF by 6 dB, and increasing  $R_T$  to  $600\Omega$  (6 dB) reduces detected RF by 12 dB (assuming no change in  $X_S$ ).

#### **Threshold Effect**

- For "brute force" suppression, the ferrite choke should <u>add</u> enough series R that the <u>resulting</u> Z is 2x the series Z of the "antenna" circuit without the choke. This reduces RF current by 6 dB, and detected RF by 12 dB.
- Very little suppression occurs until the added R is at least half of the starting Z.

## Capacitance Can Help a Lot

- Outside the box, we're stuck with what the designer provided, so a big ferrite is needed
- Inside the box, we can use a much smaller ferrite part if we provide the capacitor

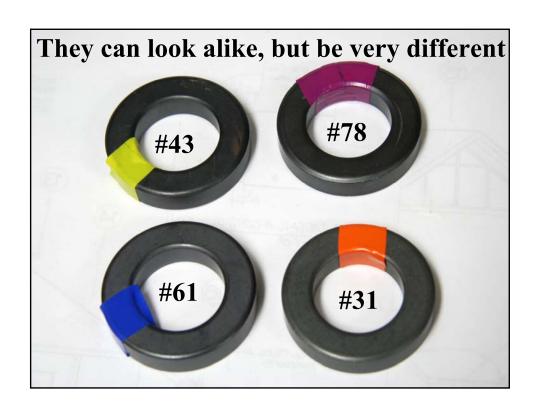


## **Criteria for Good Suppression**

- Choke should be predominantly resistive
- With voltage divider (capacitor across input)
  - A few hundred ohms can be very effective
- No voltage divider (brute force)
  - 500-1,000 ohms typically needed to hit threshold
  - More is better
- 1,000 ohms R<sub>S</sub> is a minimum design goal
- More is better

### Saturation

- Ferrites saturate at high power levels, reducing  $\mu$
- If both conductors of high power circuits are wound through core, the fields cancel, so only the common mode current contributes to saturation
  - This allows ferrites to be effective on loudspeaker and power wiring





## Golden Rules to Avoid RFI

- Loudspeaker Cables
  - -Always use TWISTED PAIR
  - -Shielding is <u>not</u> important
  - -Exotic cable is a waste of money

This expensive loudspeaker cable makes equipment vulnerable to RFI



Parallel wire (zip cord) has very poor RFI rejection

## Twisted pair cables help equipment reject RFI

#12 POC \* is great loudspeaker cable!

**POC – Plain Ordinary Copper** 

## Golden Rules to Avoid RFI

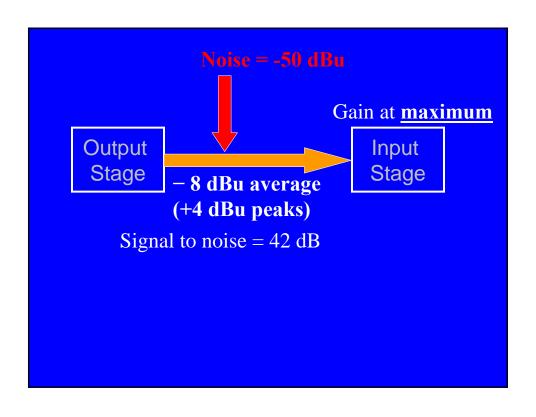
- Mic and Line level Cables
  - -Avoid drain wires in shields
  - -Use braid shielded cable
  - -Use twisted pair (tighter twist helps too)

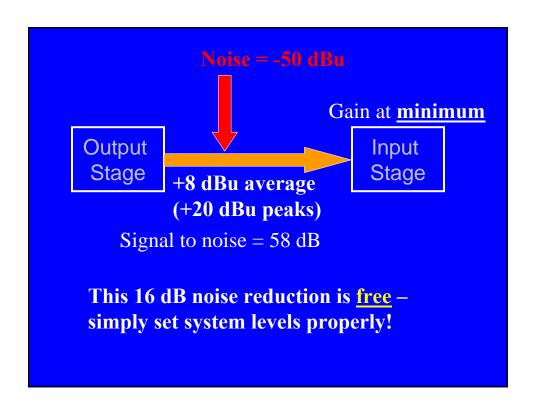
## Golden Rules to Avoid RFI

- Maximize audio levels on cables
  - -Run line level <u>outputs</u> near their <u>maximum</u> levels
  - -Set <u>inputs</u> near their <u>minimum</u> gain
- 15-20 dB of noise rejection for <u>free!</u>

## **Critical Product Specifications**

- Maximum input level
  - -How much signal does it take to clip the input stage?
- Maximum output level
  - -How much can the box produce cleanly?

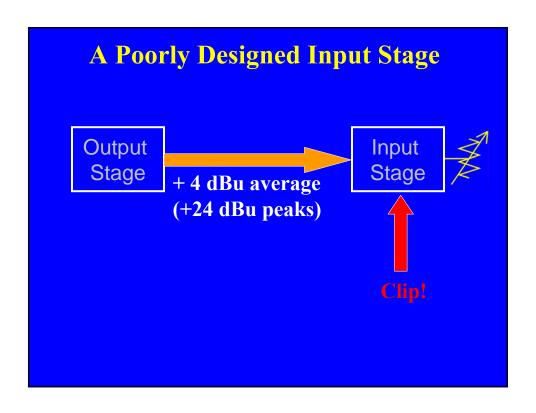




## What is Professional Level?

- Average level of Program: +4 dBu
- RMS value of Program Peaks: +24 dBu

A product that does not support these levels is <u>not</u> a professional product!

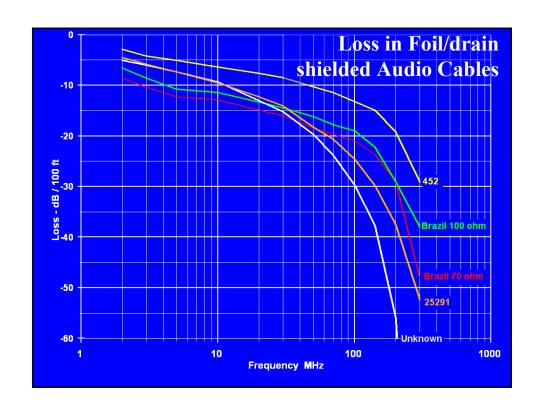


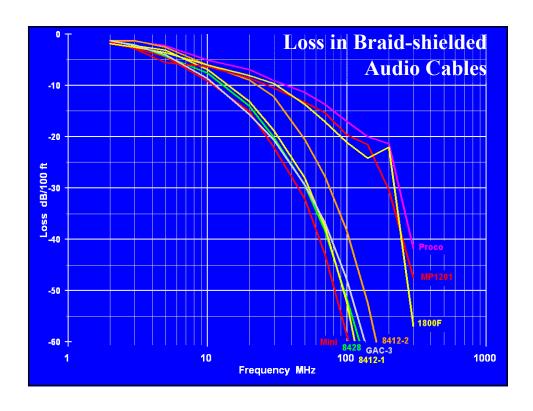
## Golden Rules to Avoid RFI

- Don't overlook output stages
  - -Feedback networks
  - -Pin 1 problems
- Power amplifiers
- Headphone amplifiers
  - -Twisted pair

## Golden Rules to Avoid RFI

- RFI often enters equipment (and systems) by more than one path.
- Always assume that there are other paths!
- Take a methodical approach. Don't give up when one "right" technique doesn't fix it – keep on doing other "right" things. The "right" techniques really are right!





## **Digital Equipment**

- Any equipment with digital circuitry, a clock, or a switching power supply can <u>cause</u> RFI as well as receiving it
  - Unlikely to interfere with audio
  - − <u>Is</u> likely to interfere with wireless mics

## Reciprocity

- In general, shielding and filtering that reduces emissions will also reduce susceptibility
- Passive networks, shielding, and antennas work in both directions

#### **BUT:**

• If impedances on either side are different, they may not work <u>equally</u> in both directions

## **Common Bear Traps**

- Watch out for coherent addition
  - -RF at multiple inputs will have random phase at each input
  - <u>Detected</u> audio is precisely in phase at multiple inputs (maybe out of polarity)
- RFI can build by 3 dB per doubling
  - -6 dB for four inputs
  - -12 dB for 16 inputs
  - -15 dB for 32 inputs

## The Biggest Myths

Myth: "I need a better ground"

Fact: A connection to earth will almost never reduce noise or RFI, and it will often make it worse, because the "ground wire" can act as an antenna.

Fact: A connection to earth is very important for lightning protection.

## The Biggest Myths

Myth: "I need a separate audio ground"

Fact: Separate grounds are <u>unsafe</u> – they can kill someone, increase lightning damage, even start a fire.

Fact: Separate grounds are more likely to cause problems than to fix them.

Fact: For safety, all grounds must be bonded together

## The Biggest Myths

Myth: "I can fix these ground loops with a ground lifter"

Fact: AC ground lifts are <u>unsafe</u> – they can kill someone or start a fire.

#### **Ground Lifts - Bad Medicine**



- Breaks equipment ground path
- Prevents breaker from blowing if chassis becomes "hot"
- Can KILL someone

#### **Ground Lifts – Bad Medicine**



- Breaks equipment ground path
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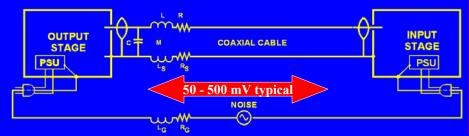
## The Biggest Myths

Myth: "I need a power conditioner"

Fact: "Dirty power" is rarely the cause of hum, buzz, RFI, or bad sound.

Fact: The greatest effect of power conditioners is to transfer money from the pocket of the buyer to the pocket of the seller.





Noise current flows on the shield, and the IR drop is added to the signal.

- Use a "beefy" cable shield
  - Minimizes the drop
- Reduce the noise voltage between the ends of the cable

## For Unbalanced interconnections, shield <u>resistance</u> is important!

- Shield current (noise) creates IR drop that is added to the signal
- $E_{NOISE} = 20 \log (I_{SHIELD} * R_{SHIELD})$
- Coaxial cables differ widely
  - Heavy copper braid (8241F) 2.6  $\Omega$  /1000 ft
  - Double copper braid (8281) 1.1  $\Omega$  /1000 ft
  - Foil/drain shield #22 gauge  $16 \Omega / 1000 \text{ ft}$

#### IR Drop on Cable

Noise reduction =  $20 \log (R_1/R_2)$ 

Typical "hi-fi" cable = 16 ohm/ft

Belden 8241F coax = 2.6 ohm/ft

 $20 \log (2.6/16) = -16 dB$ 

RF noise voltage reduced by 16 dB

Because detection is square law, detected RF is reduced by 32 dB

#### Make the Cable Shorter

Resistance is proportional to length, so for the same current,

Noise reduction =  $20 \log (L_1/L_2)$  $20 \log (3/6) = -6 dB$ 

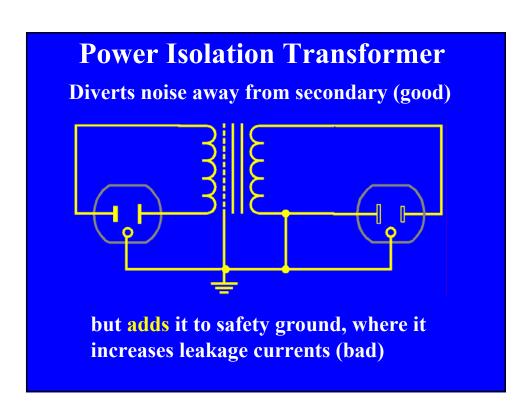
RF noise voltage reduced by 6 dB Because detection is square law, detected RF is reduced by 12 dB

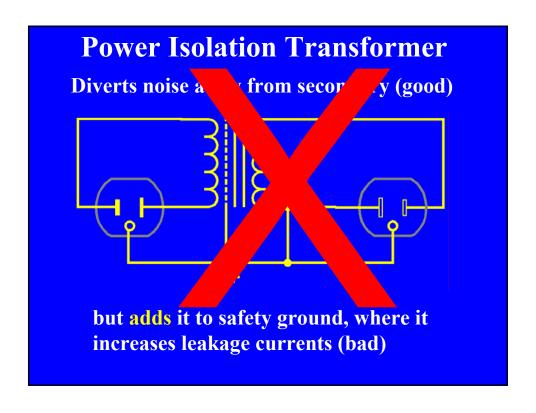
#### Make the Cable Shorter

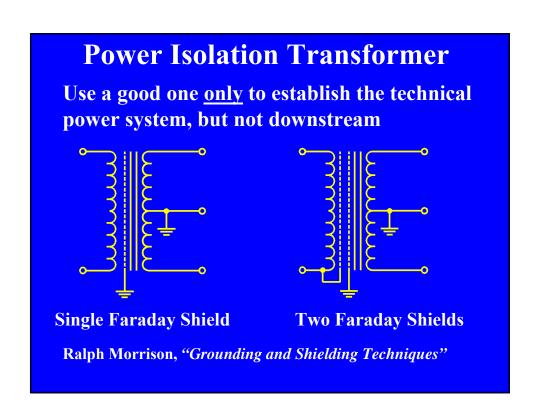
- It may <u>also</u> reduce the antenna current, so RF noise voltage may be reduced by <u>more than</u> 6 dB
- Because detection is square law, detected RF may be reduced by more than 12 dB

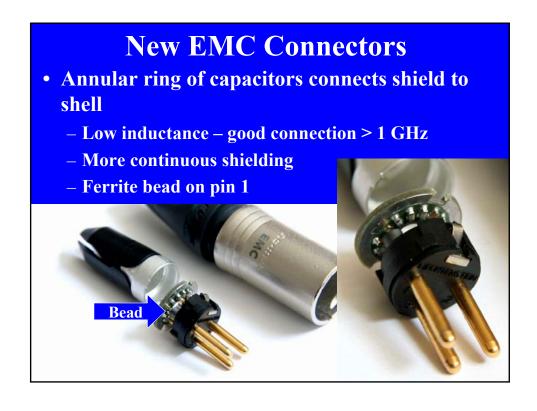
#### Snake Oil and other Bad Medicine

- AC Ground Lifts can KILL
  - Broken off ground pins
  - Ground lift adapters
- AC Ground Isolator can KILL
  - Delays breaker operation when a fault occurs
- Separate ground rods that are not bonded together can KILL
  - Can defeat the equipment ground
  - Make lightning damage more likely
- Exotic power cords are a waste of money

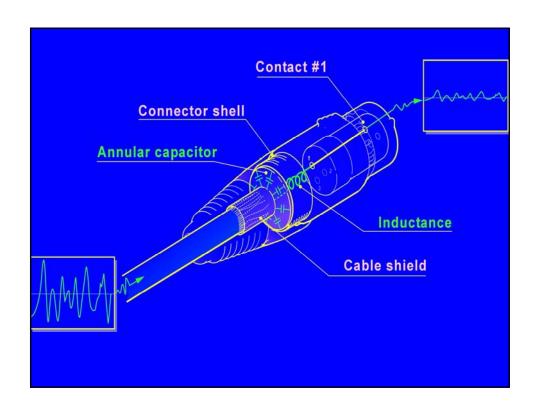


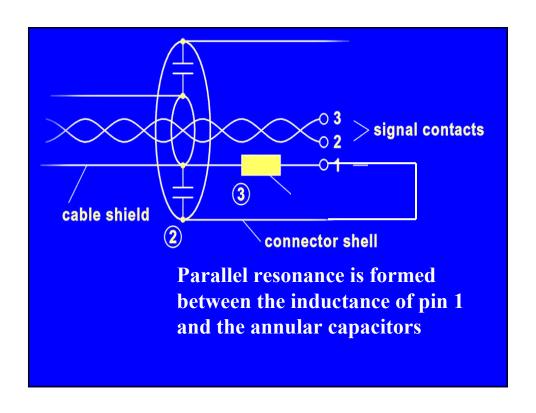


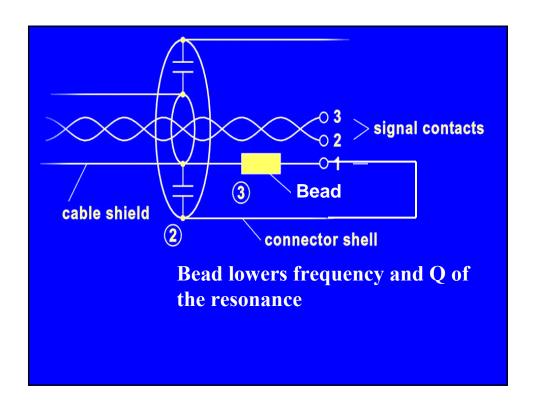












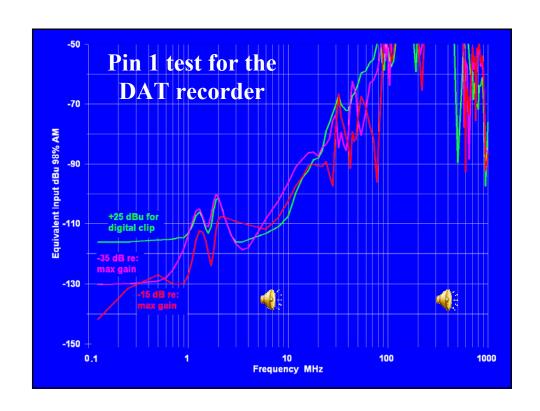
# An Unexpected Side Benefit – A "band-aid for pin 1 problems!

- A low inductance capacitive bond from shield to shell makes the <u>right</u> connection
- The ferrite bead disconnects the shield from the wrong connection
- But the shells must make good contact on the equipment, and the shell must be bonded to the chassis.

#### **Benefits of the EMC Connector**

- Better VHF/UHF Shield connection to enclosure
  - Reduces common mode voltage on pins 2 and 3
- "Fixes" VHF/UHF pin 1 problems
  - Removes shield connection from Pin 1 at VHF/UHF
  - Connects the shield to enclosure
- No Benefit if XL Shells Not Connected to Enclosure inside Equipment





## Acknowledgements

- Ron Steinberg
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- David Josephson
- Dr. Leo Irakliotis
- Steve Kusiceil
- Fair-Rite Products

#### **Excellent EMC Seminars**





- October 15-17, 2008
- Doubletree Inn at San Francisco Airport
- Details at http://www.hottconsultants.com

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